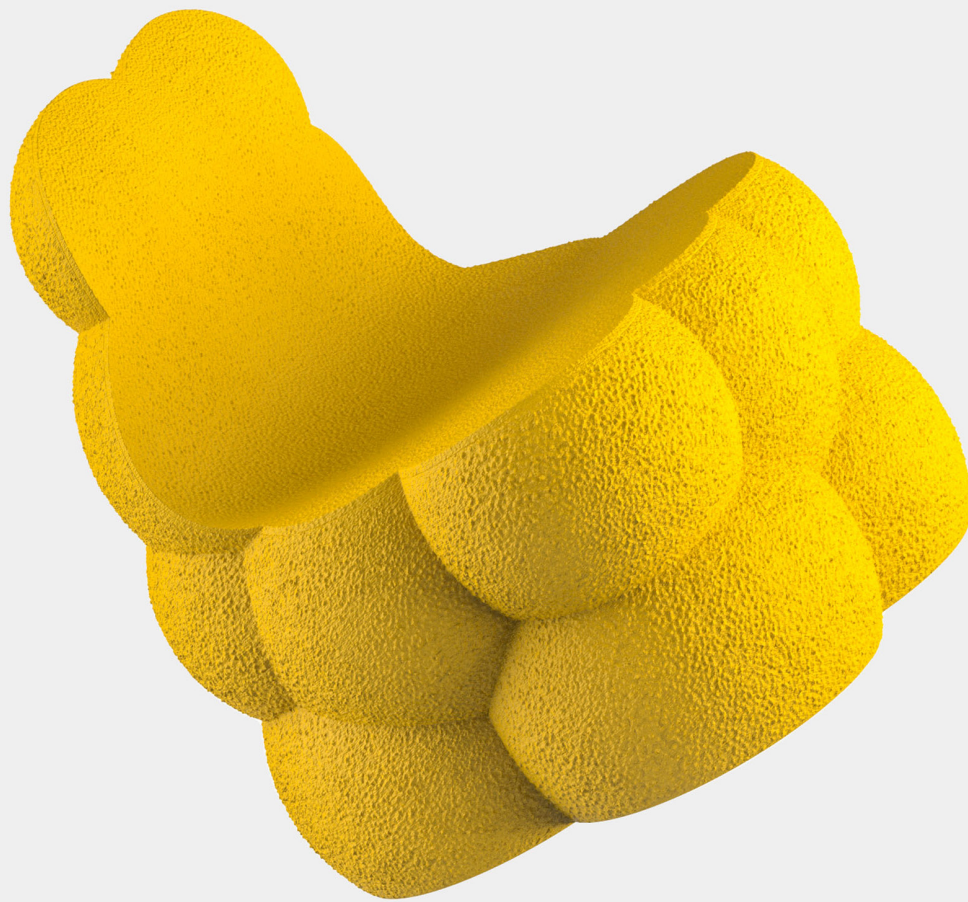


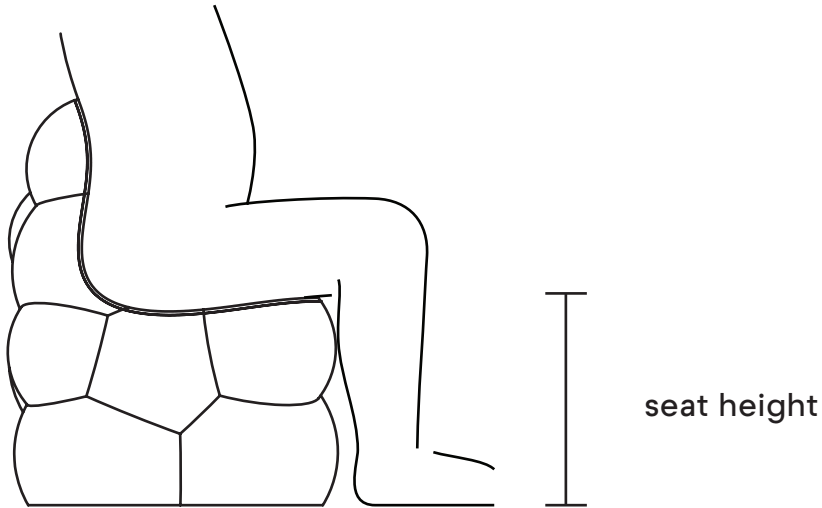
bubbles chair ^{3D}

boem



Measurement

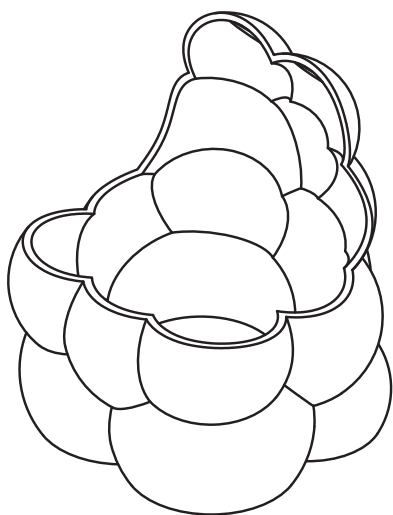
The height of the seat should roughly correspond to the length of the shin so that the foot touches the ground.



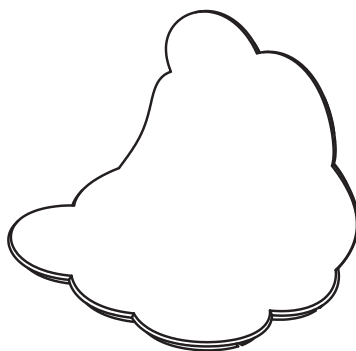
90%	seat height 153mm	print size 258x 250 x 303mm
100%	seat height 170mm	print size 287 x 278 x 336mm
110%	seat height 187mm	print size 316 x 307 x 369mm
120%	seat height 204mm	print size 345 x 334 x 403mm
130%	seat height 221mm	print size 373 x 362 x 437mm
140%	seat height 238mm	print size 402 x 389 x 471mm
150%	seat height 255mm	print size 431 x 417 x 504mm

bubbles chair ^{light}

Lightweighth version to save some material and time.



base

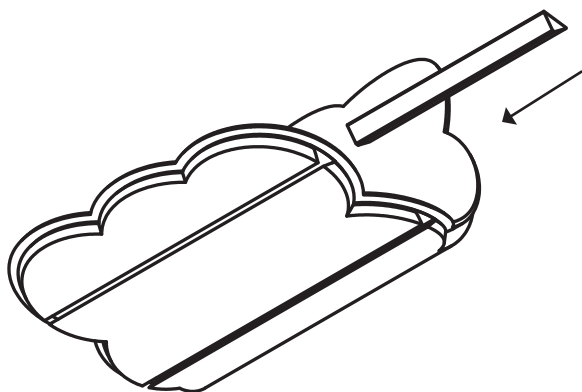


seat

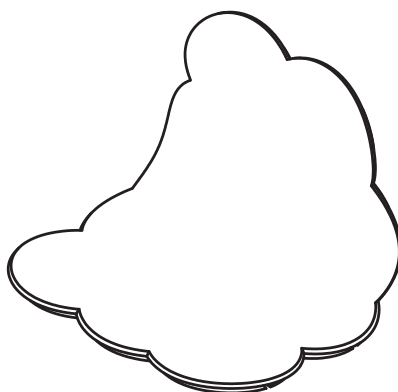


rib

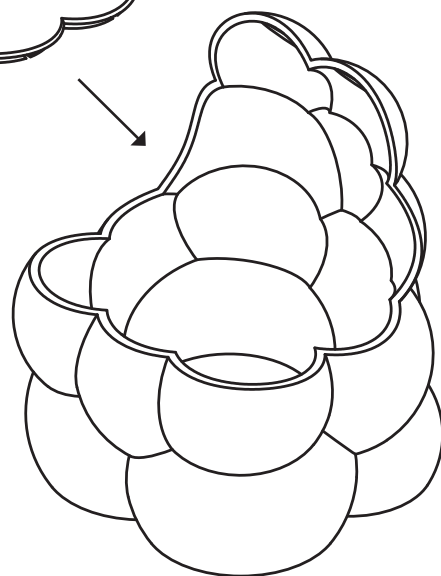
bubbles chair ^{light}



1. insert all three ribs into the seat



2. join seat and base together



* we recomend gluing parts together

bubbles chair ^{light}

base

Nozzle size

0,8mm

Layer Height

0,2mm

Perimeters (Wall lines)

2

Top & Bottom Layers

10

Infill

20%

Cooling

100%

ribs

Nozzle size

0,4mm

Layer Height

0,2mm

Perimeters (Wall lines)

4

Infill

20%

seat

Nozzle size

0,8mm

Layer Height

0,2mm

Perimeters (Wall lines)

2

Top Layers

8

Infill

20%

Cooling

100%

Support

Touching buildplate

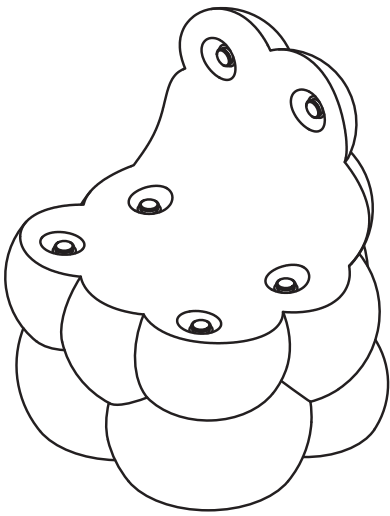
* we recomend gluing parts together

* choose the material wisely

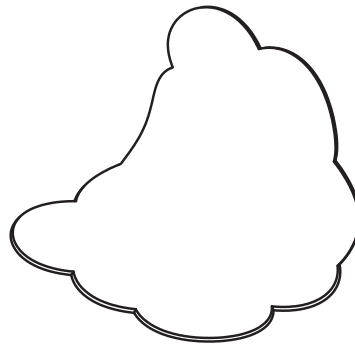
* check if you have well bonded layers and the print is firm before use

bubbles chair stronger

Full version where you can make stronger infill under the seat.



base

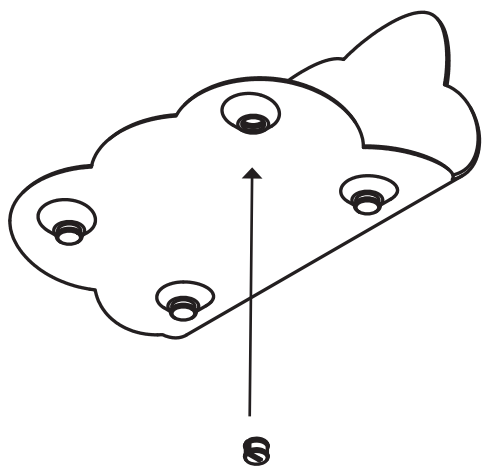


seat

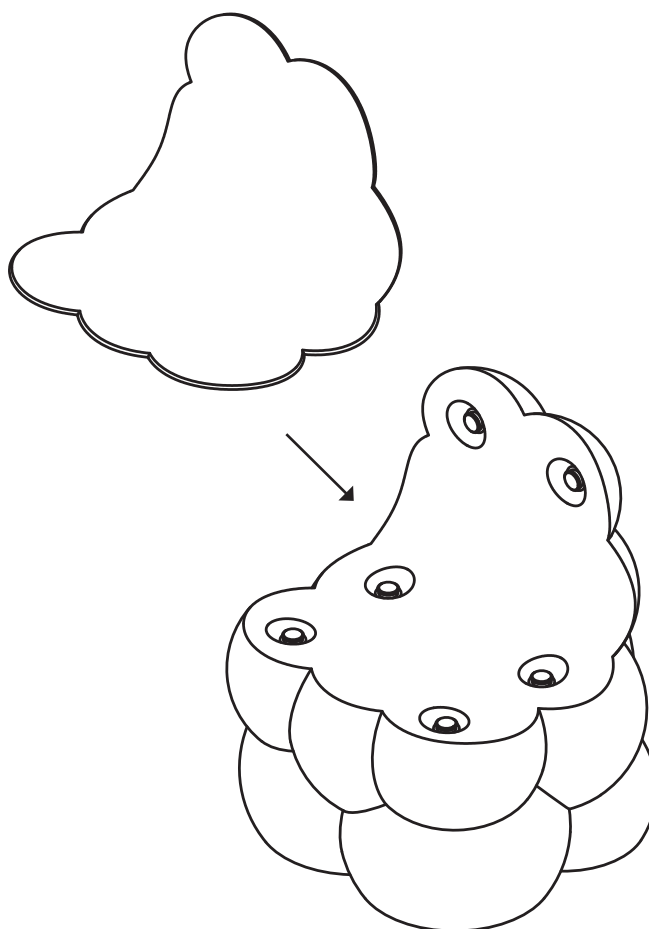
e

rib

bubbles chair stronger



1. insert all six joints into the seat



2. join seat and base together

* we recomend gluing parts together

bubbles chair **stronger**

base

Nozzle size

0,8mm

Layer Height

0,2mm

Perimeters (Wall lines)

3

Top & Bottom Layers

10

Infill

30%

Cooling

100%

joints

Nozzle size

0,4mm

Layer Height

0,16mm

Perimeters (Wall lines)

4

Infill

20%

seat

Nozzle size

0,8mm

Layer Height

0,2mm

Perimeters (Wall lines)

2

Top Layers

8

Infill

20%

Cooling

100%

Support

Touching buildplate

* we recomend gluing parts together

* choose the material wisely

* check if you have well bonded layers and the print is firm before use