



## recomenced settings for 1:1

Perimeters (Wall lines)

4

Nozzle size

0,4mm

Layer Height

0,15 mm

Infill

No

Support

No

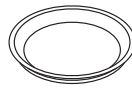
Top Layers

4

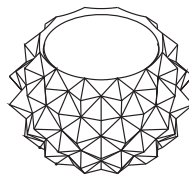
Bottom Layers

4

### scalable models



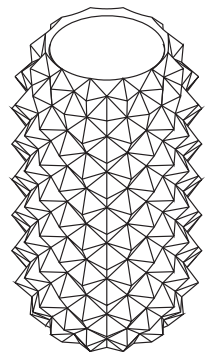
Lid



S



M



L