



round boxes

Everything should have its own spot. Stacking boxes in several sizes to store things as easy as magic. The lid with the flag is not only easy to open, but you can also write on it what is hidden inside.

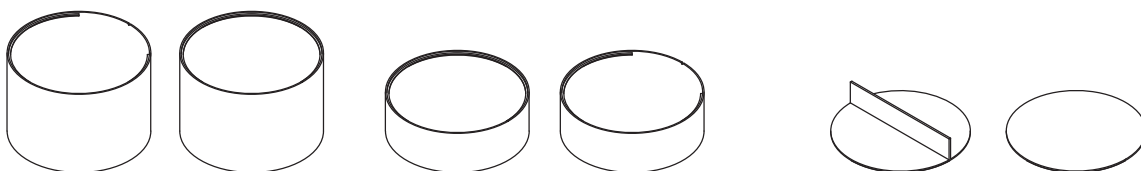
Small

75mm / 2.95in



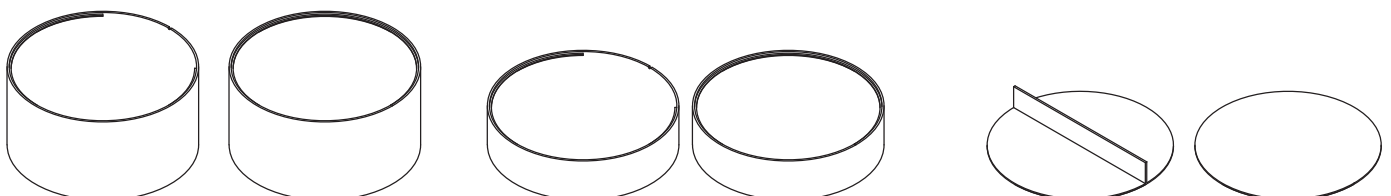
Medium

112.5mm / 4.43in



Large

150mm / 5.9in



Recommended settings

Small Boxes

Nozzle size

0,4mm

Layer Height

0,16mm

Perimeters (Wall lines)

1

Infill

No

Top & Bottom Layers

6

Medium Boxes

Nozzle size

0,4mm

Layer Height

0,2mm

Perimeters (Wall lines)

1

Infill

No

Top & Bottom Layers

6

Large Boxes

Nozzle size

0,4mm

Layer Height

0,2mm

Perimeters (Wall lines)

2

Infill

No

Top & Bottom Layers

6

Recommended settings

Variably print transparent lids using the infill settings.



Lid & Lid with flag

Nozzle size

0,4mm

Layer Height

0,2mm

Perimeters (Wall lines)

2

Infill

No

Line Directions (Fill Angle)

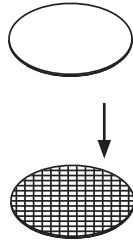
[0]

Top & Bottom Layers

6

Enable Ironing

Yes



Lid - Grid

Nozzle size

0,4mm

Layer Height

0,2mm

Perimeters (Wall lines)

2

Infill

20%

Infill Pattern

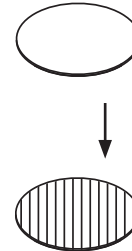
Grid

Infill Line Directions

[0]

Top & Bottom Layers

0



Lid - Lines

Nozzle size

0,4mm

Layer Height

0,2mm

Perimeters (Wall lines)

2

Infill

10%

Infill Pattern

Lines

Infill Line Directions

[45]

Top & Bottom Layers

0