



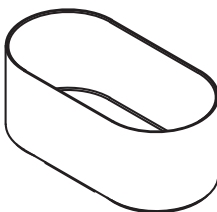
tower

D: 150mm / 5.9in W: 75mm / 2.95in



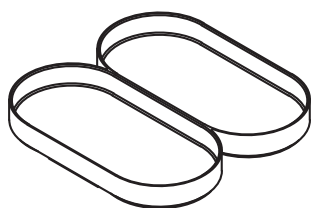
H: 17.6mm / 0.69in

D: 150mm / 5.9in W: 75mm / 2.95in



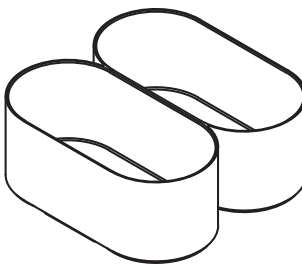
H: 60.6mm / 2.39in

D: 150mm / 5.9in W: 150mm / 5.9in



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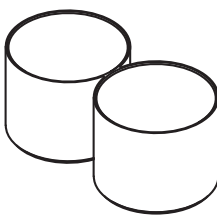
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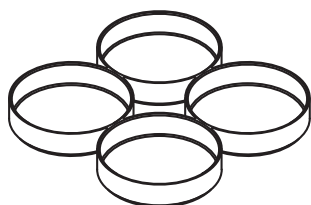
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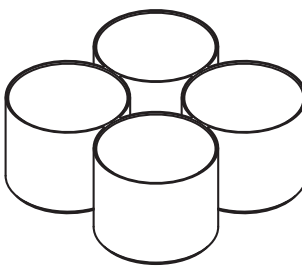
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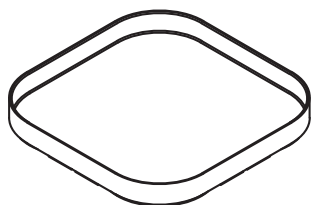
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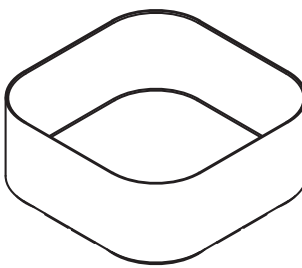
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Recomended settings

Nozzle size

0,4mm

Layer Height

0,2mm

Perimeters (Wall lines)

4

Infill

No

Top & Bottom Layers

12

Heated bed

filament temperaure