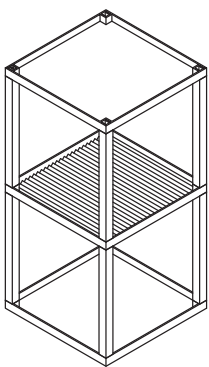




## tray cabinet

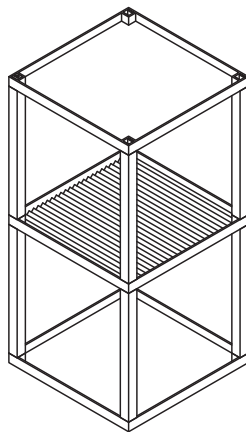
A simple shelving system that you can print according to the size of your printer. Tray shelves have edges, so things don't slip out of them. A special type of corrugated shelf allows you to keep books from falling. You can print it out of plastic, therefore the cabinet is lightweight and suitable for all possible applications, including bathrooms and exteriors.

a 203mm / 8in



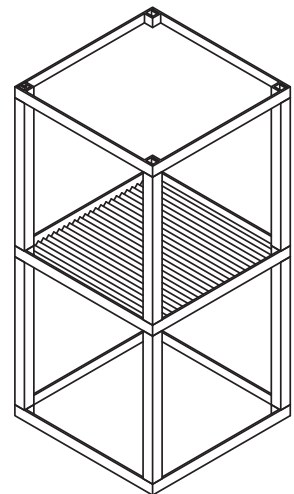
70%

a 290mm / 11.41in



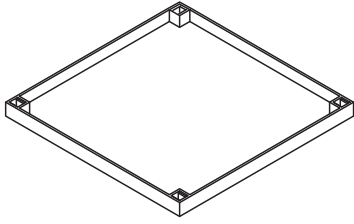
100%

ø 391.5mm / 15.41in



135%

# Recommended settings



## shelf

### Nozzle size

0,4mm (70% size)

0,6mm (100% size)

0,8mm (135% size)

### Layer Height

0,16mm (70% size)

0,2mm (100% size)

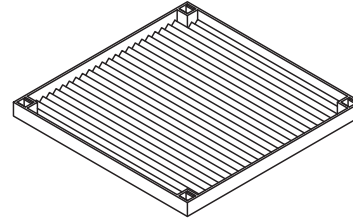
0,3mm (135% size)

### Perimeters (Wall lines)

2-3

### Infill

30%



## corrugated shelf

### Nozzle size

0,4mm (70% size)

0,6mm (100% size)

0,8mm (135% size)

### Layer Height

0,16mm (70% size)

0,2mm (100% size)

0,3mm (135% size)

### Perimeters (Wall lines)

2-3

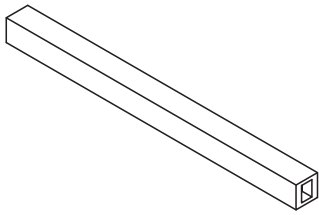
### Infill

optional

\* Increase perimeters and infill for a firmer print

\* Scale all parts in the same percentage

# Recommended settings



## Columns

### Nozzle size

0,4mm (70% size)  
0,6mm (100% size)  
0,8mm (135% size)

### Layer Height

0,16mm (70% size)  
0,2mm (100% size)  
0,3mm (135% size)

### Perimeters (Wall lines)

2-3

### Infill

20%

## Joints

### Nozzle size

0,4mm (70% size)  
0,6mm (100% size)  
0,8mm (135% size)

### Layer Height

0,16mm (70% size)  
0,2mm (100% size)  
0,3mm (135% size)

### Perimeters (Wall lines)

2

### Infill

20%

\* Increase perimeters and infill for a firmer print

\* Scale all parts in the same percentage

# assembling

